

MDPE - Pipe fittings

Assembly Instructions

Pipe & fitting preparation

Cut the pipe square and remove any burrs (insert pipe liner).
Unscrew the nut to the last thread leaving it on the fitting.

Pipe Insertion

Twist the pipe into the fitting up to the first stop. The pipe has reached the pipe guide and seal.
The pipe guide aids pipe insertion ensuring that the seal is correctly located.

Pipe Insertion up to the body pipe stop

Push the pipe through the pipe guide and seal until it reaches the stop within the body.

| Pipe Size | Insertion Depth |
|-----------|-----------------|
| 20mm | 55mm |
| 25mm | 55mm |
| 32mm | 70mm |

Screwing the nut

Tighten the nut by hand.

